



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5033-1

Job Sheet 170039



Part No: D5033-1

Job Qty: 320 sf

5037101

Part Name: Rigid Polyurethane Foam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/8/18

Job Tracking No:

Created By: Sonia Plouffe

Due Date: 12/22/17

Description:

Type: Stock

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - SF	320 sf	12/22/17	12/22/17	0.00	0.00	Purchasing		<i>DAS 11</i>
110	Packaging	320 pcs	12/22/17	12/22/17	0.00	0.00	Packaging2		<i>9-89</i>
120	QC	320 pcs	12/22/17	12/22/17	0.00	0.00	QC6		<i>10 13-01-30</i>
130	Packaging	320 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3-2		
140	QC21-SA SF	320 sf	12/22/17	12/22/17	0.00	0.00	QC21		<i>DAS 21</i>

Part Op 100 - Issue P/O: *38570* Vendor: ACP COMPOSITES Vendor Part#: LP-06D 1/8"
Descriptions: 110 - Ensure material release note is attached
130 - LOCATION: MAT020

02/18/2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing - SF	LP-FC125-FG1-9	320	320	0	0

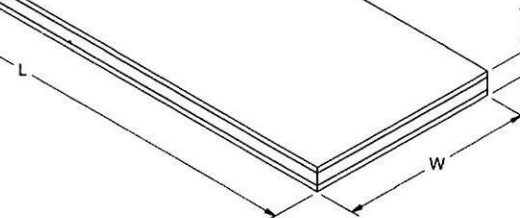
Part Specifications

Specifications could not be found.

Plex 1/8/18 1:04 PM dart.plouffe.sonia

SPECIFICATION CONTROL DRAWING

AX-3110 FIBERGLASS 1 PLY LAYER
FR3706 POLYURETHANE FOAM
AX-3110 FIBERGLASS 1 PLY LAYER



D5033-X

DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	W	L	T	WEIGHT (lbs)
D5033-1	RIGID POLYURETHANE FOAM	ACP COMPOSITES	LP-FC125-FG1-9	PER FIGURE	48	96	0.125	1.97

rel

NOTES:

- 1) MATERIAL: PER FIGURE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5033-X" & DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: SEE TABLE

RELEASED

2015 JAN 26

ECN 14-634

B	LP-FC125-FG1-9 WAS LP-06D 1/8" (ZN B5-1)	RF	14.11.28
A	NEW ISSUE	RF	13.12.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	14.11.28		

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5033** REV. B
SHEET 1 OF 1
TITLE **FOAM CORE** SCALE NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D5033-1

PO / BATCH NO: 038570

DATE: JAN 30 2018

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: .125

QUANTITY RECEIVED: 320^{hr}

THICKNESS RECEIVED: .125

QUANTITY INSPECTED: 320^{hr}

SHEET SIZE ORDERED: 4x8

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y ☒ N	
CORRECT FINISH	☒ Y N	
CORROSION	Y ☒ N	
CORRECT GRAIN DIRECTION	☒ Y N	
CORRECT MATERIAL PER M-DRAWING	☒ Y N	<u>LP-fc.125-fg-1-9</u>
CORRECT THICKNESS	☒ Y N	
PHOTO REQUIRED	Y ☒ N	
CORRECT REF # TO LINK CERT	☒ Y N	<u>PO#038570</u>
CORRECT MATERIAL IDENTIFICATION	☒ Y N	
CORRECT M# ON THE MATERIAL	☒ Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y ☒ N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y ☒ N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>		SIGNED OFF BY: _____	
DATE: <u>9-89 JAN 30 2018</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Certificate of Conformance

QP-22-03F

Revision: B

Date: August 18, 2015.

RETAIL CERTIFICATE OF CONFORMANCE - STANDARD

Customer: Dart Aerospace Ltd.

Part # LP-FC125-FG1-9

Description .125" x 48" x 96" GPCF Foam Core, 1 Ply Fiberglass Panel
.141" +/- 15% Thickness Tolerance

Quantity Shipped: 20

Order #:89076 PO#/PO038570

It is hereby certified that the materials detailed above conform to the current ACP or manufacturer's datasheet or specifications, PO requirements (if applicable) and are in conformance with ACP Composites' quality standards.

If you have any questions, please contact us at (925) 443-5900.

A handwritten signature in black ink, appearing to read "Jessica Sparr", is written over a large, faint, stylized "J" watermark.

Jessica Sparr
Vice President
jrsparr@acpsales.com



ACP Composites, Inc
78 Lindbergh Ave.
Livermore CA 94551
United States
(925) 443-5900
www.acpsales.com

Packing Slip # 12839

Order #
Order Date

89076
12/6/2017

PO #
Ship Date
Ship Via
Tracking #

PO038570
1/9/2018
See Ship Instructions
ForwardAir61723416

Ship To

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada

Line	Item	Description	Units	Ordered	Shipped	Inventory Detail
1	LP-FC125-FG1-9	.125" x 48" x 96" 6PCF Foam Core, 1 Ply Fiberglass Panel .141" +/- 15% Thickness Tolerance +/- .250" L/W Tolerance Freight Shipping Required *LEAD-TIME *SHIP-COLLECT	Ea	20	10	Ware-R9(10)
		Lead-Time: Ship Collect : Ship Collect :Contact Chantal Lavoie for Freight pickup notice W/ weight and dimensions (613) 632-9577				



89076